



## 1 各部名稱 Component names



### ■ ICS-51 Proline



### ■ ICS-52 Proline



### ■ ICS-55 Proline



### ■ ICS-56 Proline



### ■ ICS-53 Proline



### ■ ICS-54 Proline



### ■ ICS-153 Proline



### ■ ICS-152 Proline



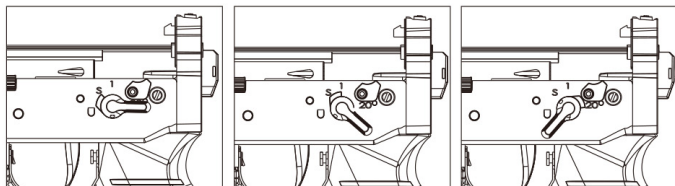
### ■ ICS-151 Proline



### ■ ICS-154 Proline



## 2 單連發選擇方式 Selector lever and safety setting



保險  
Safety setting

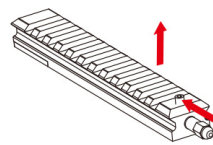
單發  
Semi automatic

連發  
Full automatic

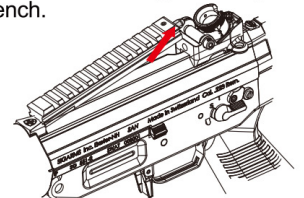
## 3 戰術軌道調整 Tactical rail adjustment

1 使用六角扳手將止付螺絲上旋鬆開  
Loosen the hex screw by allen key.

3 先卡進前方鳩尾槽並將頂銷對準錐形孔  
再使用C形扳手逆時針方向將頂銷轉緊  
Insert the rail into the dovetail joint with  
Swiss shell mark. Tighten the pin by a  
wrench.



2 將頂銷旋至最底  
Screw the pin to the end.



# 4

## 齒輪箱拆解 Disassemble Gear-box

1

拉出槍身插銷，卸下護木  
(為了安全，請同時將電池取下  
並確定槍機已覆位)

Disconnect battery and  
release charging handle

Pull out pin and remove  
handguard

2

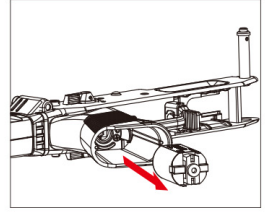
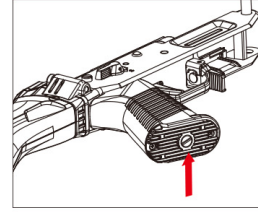
按壓槍身固定卡榫，  
將上槍身往前推出  
Press instant  
disassembly  
button Pull  
upper receiver

3

旋下螺絲，取下握把底蓋  
Screw off the grip bottom cap

4

取下馬達  
Take off motor

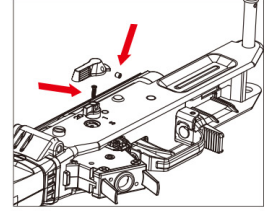
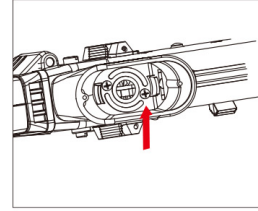


5

旋下握把螺絲並卸下握把

6

將槍身兩側選擇鈕及軸  
套卸下  
Dismantle select lever  
and bushes



8

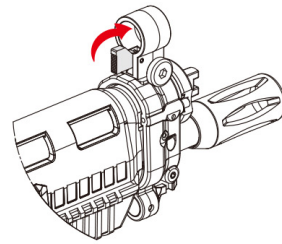
BOX 往上拉即可取出  
Lift off the box

7

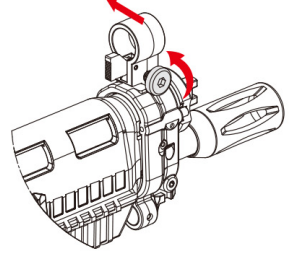
將槍身兩側槍身螺絲旋下  
Screw off the screw

將折疊托往後拉開  
Pull back the folding  
stock

## 5 Front sight adjustments



切換夜間準星  
Switch to night front sight



準星左右調整  
Windage correction

# 6

## 裝電池方法 Battery fitting method

1

1. 拉開槍身插銷  
Pull the pin

2

1. 將上護木往上拉開  
Lift upper  
handguard

3

將電池裝入護木  
並接上電線  
Install battery  
and connect

4

依拆卸步驟反向  
將護木裝好  
Assemble handguard  
by reversed way

2. 將下護木往後推  
Pull lower  
handguard

2. 將下護木往前推  
Push forward lower  
handguard

3. 將下護木往下取出  
Take off lower handguard

# 7

## 折疊托調整 Folding stock

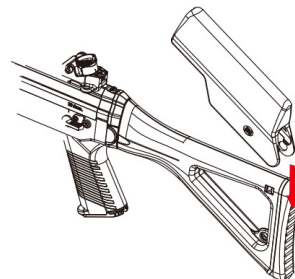
1

按壓槍托卡榫  
即可折疊  
Push the butt  
catch and  
fold the butt

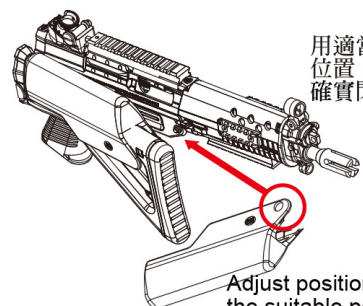
2

# 8

## 貼腮調整 Cheek Rest Installation Guides



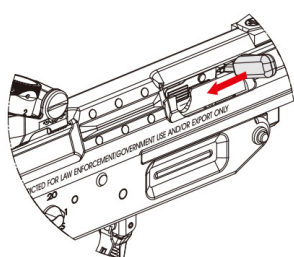
先將貼腮後端卡入槍托尾端  
Insert the bottom of ICS cheek  
rest into SIG rear stock first.



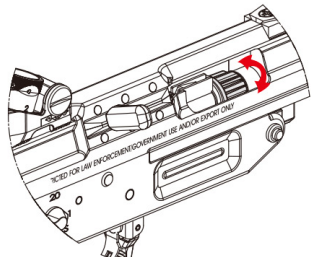
用適當工具前後調整  
位置，使貼腮開孔能  
確實閃閉槍身插銷

Adjust position to  
the suitable position where  
the cheek rest won't interfere  
with stock folding.

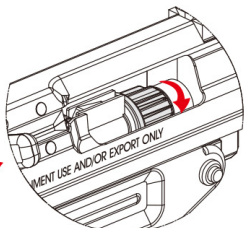
## 9 HOP-UP彈道調整 Hop-up adjustment



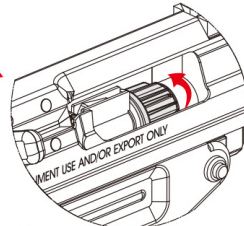
拉柄往後拉  
Pull changing handle to the end



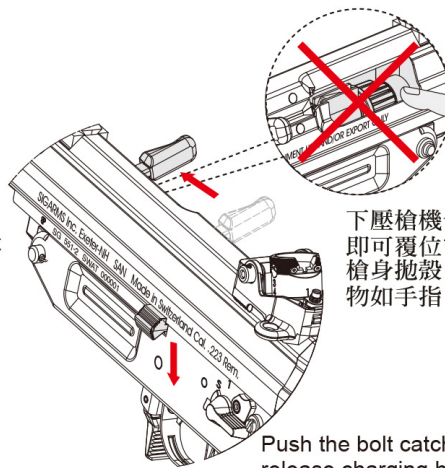
調整  
Adjust Hop up



下墜 Increase Hop adjustment



上飄 Decrease Hop adjustment

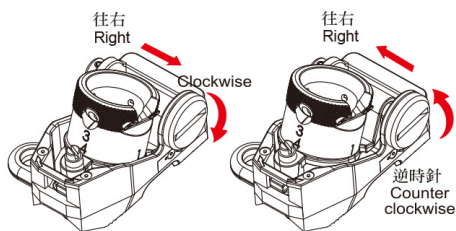


下壓槍機卡榫，槍機即可覆位\*(注意右側槍身拋殼口是否有異物如手指，避免夾傷)

Push the bolt catch up to release charging handle. Don't put anything or finger in chamber.

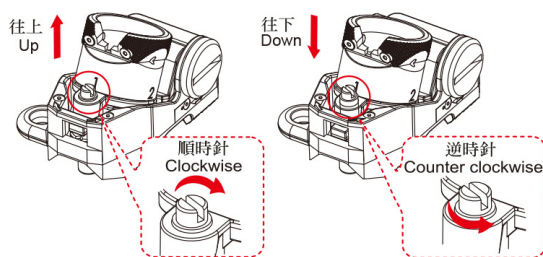
## 10 覘孔調整方式 Rear sight and adjustments

### 覘孔左右調整 Rear sight left-right adjustment



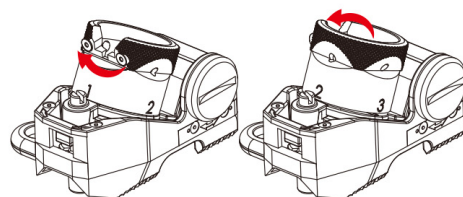
依旋鈕方向旋轉，即可將覘孔組左右調整  
To adjust for windage by turning windage correction screw

### 覘孔高度調整 Rear sight up-down adjustment



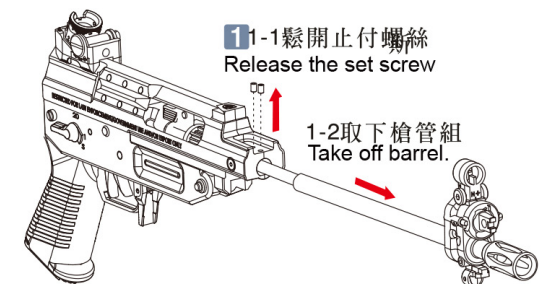
將調整鈕依順時針轉動可提高覘孔組  
將調整鈕依逆時針轉動可降低覘孔組  
Elevate rear sight by turning the screw CW  
lower rear sight by turning the screw CCW

### 精密射擊調整 Rear sight precision targeting adjustment



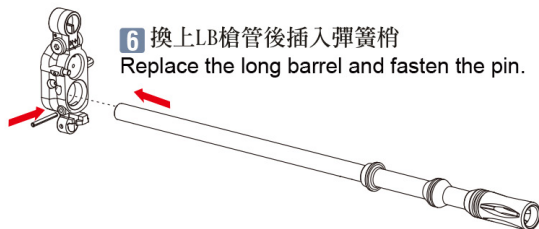
將覘孔依順時或逆時方向旋轉，可變換遠距或近距射擊。  
According to firing range to adjust rear sight drum

## 11 槍管調整方式 Barrel system install

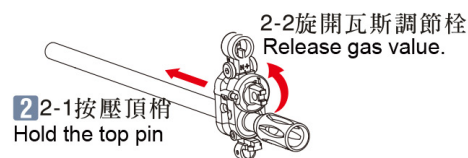


1-1 鬆開止付螺絲  
Release the set screw

1-2 取下槍管組  
Take off barrel.

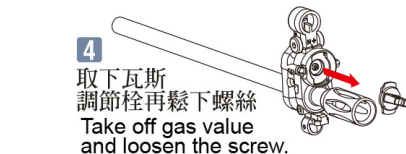


6 換上LB槍管後插入彈簧銷  
Replace the long barrel and fasten the pin.

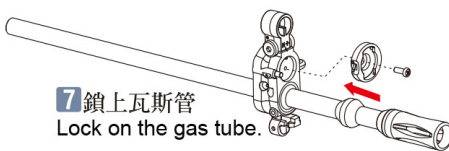


2-1 按壓頂梢  
Hold the top pin

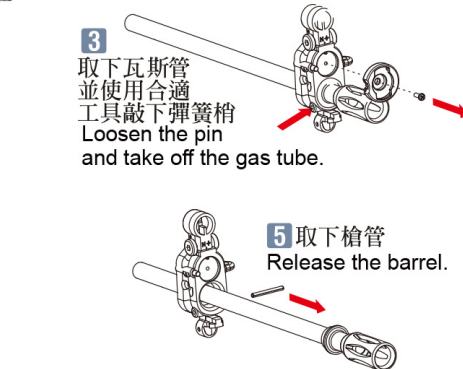
2-2 旋開瓦斯調節栓  
Release gas value.



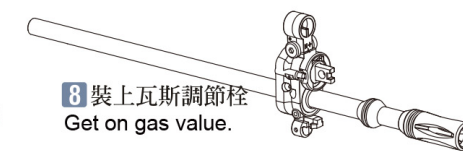
4 取下瓦斯調節栓再鬆下螺絲  
Take off gas value and loosen the screw.



7 鎖上瓦斯管  
Lock on the gas tube.

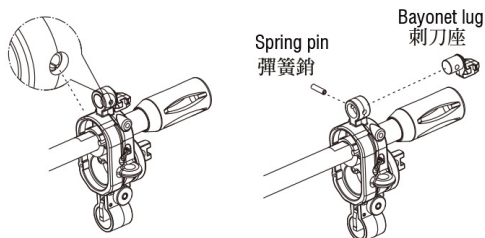


3 取下瓦斯管並使用合適工具敲下彈簧梢  
Loosen the pin and take off the gas tube.



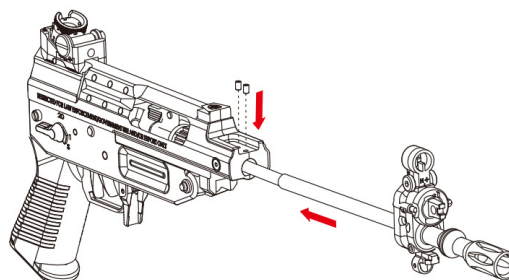
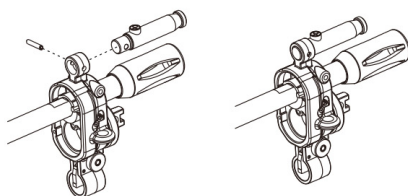
8 裝上瓦斯調節栓  
Get on gas value.

## 12 腳架座調整方式 Bayonet system install



Spring pin  
彈簧銷

Bayonet lug  
刺刀座



9 將槍管裝上成槍(可依護木調整位置)鎖上止付螺絲  
Install the gun tube to the main part and adjust the position according to handguard.

1. 使用合適工具敲下彈簧銷  
1. Loosen the pin

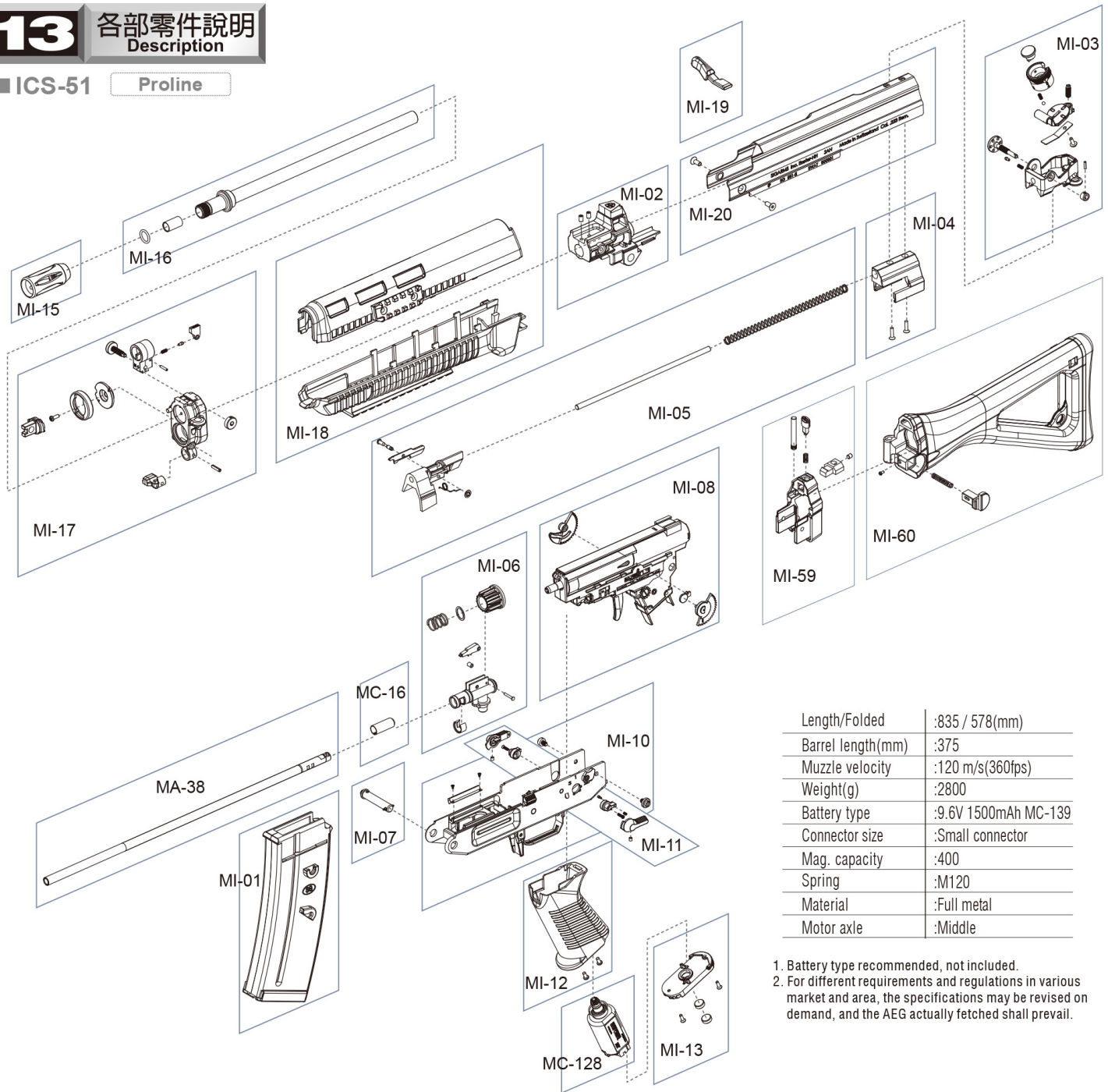
2. 卸下刺刀座  
2. Release bayonet lug

3. 先裝上腳架座再插入固定銷  
3. Install bayonet lug and spring pin

4. 完成圖  
4. Finished

## 13 各部零件說明 Description

■ ICS-51 Proline



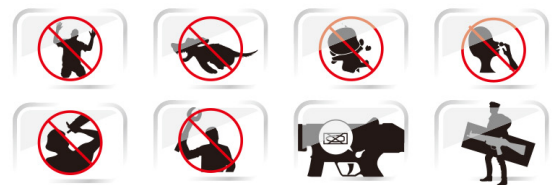
Length/Folded	:835 / 578(mm)
Barrel length(mm)	:375
Muzzle velocity	:120 m/s(360fps)
Weight(g)	:2800
Battery type	:9.6V 1500mAh MC-139
Connector size	:Small connector
Mag. capacity	:400
Spring	:M120
Material	:Full metal
Motor axle	:Middle

1. Battery type recommended, not included.
2. For different requirements and regulations in various market and area, the specifications may be revised on demand, and the AEG actually fetched shall prevail.

### WARNING 警告 電槍使用之注意事項 Maintenance

1. 請勿使用回收及劣質的 B.B 彈，以減少槍管損耗與避免卡彈的情形發生。
  2. 如發現有卡彈的情形，應立即停止射擊，如卡彈後再勉強射擊，則會增加齒輪損耗。請使用內附通槍條，將卡彈清除後才可繼續使用。若完成通槍基本故障排除後仍無法使用時，請回原採購店家或專業經銷商尋求維修服務。
  3. 使用前請先確定您的電池已充滿電，當使用中發覺電池即將用盡或射擊速度降低時，應立即更換電池。
  4. 請定期使用通槍條清潔槍管，以保持槍支射擊時的準確性及減少卡彈的情形發生。
  5. 請勿經常空槍射擊，以減少 BOX 及齒輪不必要的損耗。
1. Use high quality BB's to prevent further damage to the AEG and to stop jams.
  2. When a BB is jammed, take the cleaning rod that came with your gun and push it into the barrel moving down gently until the jammed BB comes loose.  
Note: The barrel does not need to be removed from the gun before unjamming a BB.
  3. To keep the outer appearance maintained, wipe down the gun with a soft cloth.
  4. Do not dry fire the gun at any time to reduce damage to the gear box.
  5. After playing, remove the magazine, switch to single shot mode and fire one shot to release the spring within the gearbox. Finally disconnect the battery. Clean and lubricate your AEG before storage, as needed.

Always read through this manual before operation user restricted to 18 year of age or older



The parts/accessory for each model will have a bit difference, it's depend on the actual goods.

\*每一款槍型基本配備不同依實際出貨為主



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